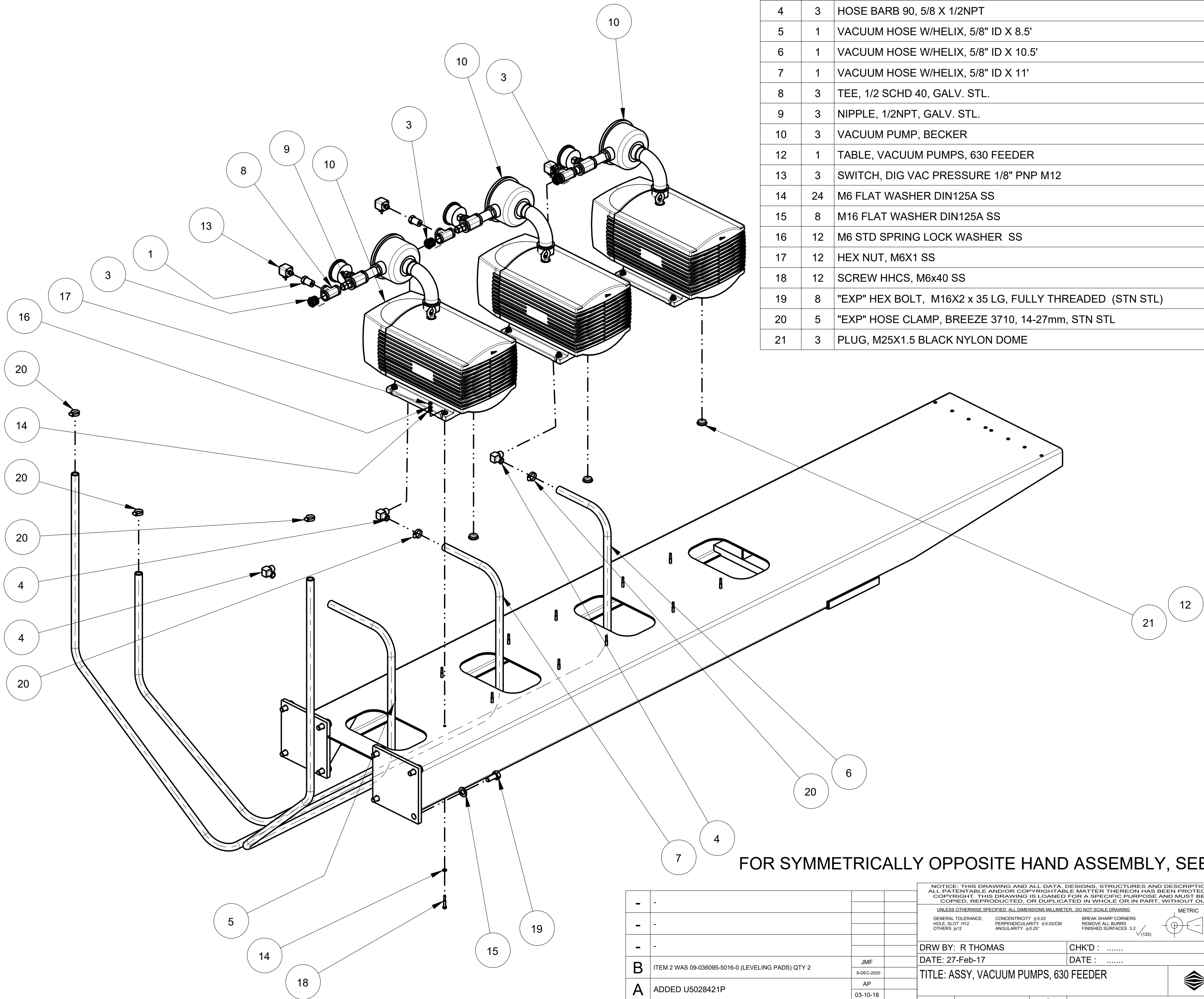




ITEM	QTY	DESCRIPTION	PART NUMBER
1	3	BUSHING, 1/2 x 1/4 NPT (C3109X8X2)	09-033182-6684-0
3	3	BUSHING SST, 3/4 NPT x 1/2 NPT	09-038752-6804-0
4	3	HOSE BARB 90, 5/8 X 1/2NPT	U5000175P
5	1	VACUUM HOSE W/HELIX, 5/8" ID X 8.5'	U5000181P_CFG7
6	1	VACUUM HOSE W/HELIX, 5/8" ID X 10.5'	U5000181P_CFG8
7	1	VACUUM HOSE W/HELIX, 5/8" ID X 11'	U5000181P_CFG9
8	3	TEE, 1/2 SCHD 40, GALV. STL.	U5002717P
9	3	NIPPLE, 1/2NPT, GALV. STL.	U5002725P
10	3	VACUUM PUMP, BECKER	U5004249P
12	1	TABLE, VACUUM PUMPS, 630 FEEDER	U5008140M-001
13	3	SWITCH, DIG VAC PRESSURE 1/8" PNP M12	U5026068P
14	24	M6 FLAT WASHER DIN125A SS	U6002507P_EXP
15	8	M16 FLAT WASHER DIN125A SS	U6002513P_EXP
16	12	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
17	12	HEX NUT, M6X1 SS	U6002617P_EXP
18	12	SCREW HHCS, M6x40 SS	U6002745P_EXP
19	8	"EXP" HEX BOLT, M16X2 x 35 LG, FULLY THREADED (STN STL)	U6002819P_EXP
20	5	"EXP" HOSE CLAMP, BREEZE 3710, 14-27mm, STN STL	U6003611P_EXP
21	3	PLUG, M25X1.5 BLACK NYLON DOME	U5028421P

FOR SYMMETRICALLY OPPOSITE HAND ASSEMBLY, SEE DWG (U5008138S-003).

- -				NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.			
- -				UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING			
- -				GENERAL TOLERANCE: HOLE SLOT H/2 OTHERS ± 0.12	CONCENTRICITY ± 0.02 PERPENDICULARITY ± 0.02 /CM ANGULARITY $\pm 0.25^\circ$	BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{(125)}$	METRIC
B				ITEM 2 WAS 09-036095-5016-0 (LEVELING PADS) QTY 2			
A				ADDED U5028421P			
REV.				BY	CHK'D	TITLE: ASSY, VACUUM PUMPS, 630 FEEDER	
				DATE	DATE	DRW BY: R THOMAS	
						DATE: 27-Feb-17	
						CHK'D :	
						DATE :	
						ENGR. BY : W CASH	
						DATE :	
						MATERIAL: SEE BOM	
						FINISH: -	
						9-DEC-2020	
						AP	
						03-10-18	
						1/8	
						999	
						C	
						1/1	
						SCALE	
						MATERIAL CODE	
						DRW. SIZE	
						DRW. N°	
						U5008138M-003	
						B	
						REV	
						VER 1	
						1/1	
						SHEETS	